



Order #XXXXX

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.







Part Identification - Numbering

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.







Extrusion & Lock Connection



Base Plate & Extrusion Connection











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WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST **BE TIGHTLY SECURED**



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DESIGNS





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Order #XXXXX Backwall Assembly

Item	Qty.	Description
1	3	Base Plate
2	1	42" S44 Vertical Extrusion
3	1	42" S44 Vertical Extrusion
4	1	42" S44 Vertical Extrusion
5,5A	1,1	18" Z33 Horizontal Extrusion
6,6A	1,1	29.5" Z33 Horizontal Extrusion
7	1	18" Z140 Horizontal Extrusion

Steps:

- 1) Attach base plates to extrusions [2] [3] and [4] using bolts.
- 2) Attach extrusions [5] [5A] and [7] between extrusions [2] and [3].
- 3) Attach extrusions [6] and [6A] between extrusions [3] and [4].
- 4) Connect graphics to Velcro on back of assembled backwall.





Completed Assembly



Backwall Attachments Order #XXXXX

Item Qty. Description 1,1 34" Z31 Horizontal Extrusion 8.8A 9,9A 1,1 26.017" Z31 Curved Horizontal

10,10A 1,1 4.5" Z31 Vertical Extrusion

Steps:

- 1) Connect ceiling pieces together. See Ceiling Connection detail.
- 2) Connect assembled header pieces together.

3) Attach assembled header to assembled ceiling, using hex bolts. See Header Attachment detail.

- 4) Attach assembled ceiling & header to top of assembled backwall, using bolts.
- 5) Attach wings, using A10 clamps. See Wing Clamp detail.
- 6) Attach sign to vertical [4A], using standoff barrels and caps.
- 7) Connect graphic to Velcro on back of assembled header.





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Steps:

- 1) Attach monitor mount to horizontal [7]. See Monitor Mount Attachment detail.
- 2) Attach sign to vertical [4], using standoffs and screw caps. See Sign Attachment detail.
- 3) Attach literature holder to vertical [4]. See Literature Holder Attachment detail.





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Step 3 of 3